

Chamfering & Deburring Unit ORDER NO.VCF-300A CODE NO.1023-007







- Process by carbide end mill.
- The range of chamfer: inner dia. 6mm, inner gap width 6mm and 3R arc.
- The chamfer a bility by: 2C/2R.
- The adjustable speed (0-6000rpm) can use for all kinds of materials cutting. (except harden parts)
- This machine was designed for regular and irregular parts such as curved surface. inner gap, and complex of inner and outter
- All bevel angle comes to 45° by 45° carbide end mill.

SPECIFICATION

Accessory	Carbide end mills	
Machine size	L330mm x W330mm x H300m	
Voltage	1ø, 220V; 50Hz/60Hz	
Speed	0~6000 r.p.m.	
Distance of Bev	rel 0~3mm	
Bevel angle	45°	
N.W. / G.W.	30kgs / 34kgs	
Box size	550mm x 440mm x 380mm	
Motor	0.5HP	
Track Size	300mm x 250mm x 10mm	



Ejector Pin Cutting-off Unit

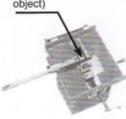
ORDER NO.VEC-100 CODE NO.1024-001 A PRECISE & SHARP CUTTING TOOL FOR MOULD MAKING LINE



STANDARD **ACCESSORIES** Emery wheel (Ø150x1x 19.05mm) 5 PCS



LARGE & SMALL V SLOT (For clamping round object)



EMERY WHEEL ASSEMBLY BY HAND



Features

- Moveable shaft bearing easy operation, safety.
- For cutting ejector pin of mould. or machine key. round rod.
- Heat-Treatment materials. Good-Looking cutting surface of stainless steel.
- Handle device according law of lever, it's easy to move on.
- Cause no vibration, no dust and noiseless.
- Easy to exchange the emery wheel.

ABLE TO CUT ALL THE MATERIAL WITH PLANE SURFACE ALMOST

SPECIFICATION	Unit:m
Max. Cutting capacity	Ø25x300L
Cutting tolerance	20 ± 0.10MM
	150MM (O.D.)
Emery wheel	1MM (THICK)
	19.05MM (HOLE)
R.P.M.	3600
Motor	1/2HP
Measure rule	300MM
Weight (approx.)	94.5KGS
Machine size	620x420x450MM
Packing size	720x520x600MM

PLEASE NOTIFY THE VOLTAGE & PHASE. WHEN YOU ORDERING.