



FEATURES

- Available for drilling, Tapping etc.
- Gear head can be tilted 90° R & L each.
- Gear head can be swivelled 360°.
- Spindle stroke: 120mm
- Drill capacity: 32mm (steel) 40mm (casting iron).
- Quickly assembled cabinet stand & chip tray, for GEM-400GD (option).
- Available CE standard as fig. show. Electrical control system protecting guard.

SPECIFICATIONS

ORDER NO.		GMB-400GS	ACCESSORIES
DRILL CAPACITY	CASTING	40mm (1-9/16")	STANDARD ACCESSORIES 1. CHUCK ARBOR 2. TOOL & TOOL BOX 3. FORWARD / REVERSE SWITCH OPTIONAL ACCESSORIES 1. 4" SWIVEL VISE 2. 6" SWIVEL VISE 3. 52PCS CLAMPING KITS (M12) 4. 13mm CHUCK 5. CABINET STAND & CHIP TRAY FOR GEM-400GD 6. TWO SPEEDS MOTOR & SWITCH 2P/4P.3PH 7. CE STANDARD (REQUIREMENT AS FIG SHOWN) 8. TAPPING FUNCTION 9. COOLANT SYSTEM 10. 1.5HP ON REQUEST
	STEEL	32mm (1-1/4")	
SPINDLE TAPER		MT#3 OR R-8	
SPINDLE NOSE TO BASE		1100mm	
SPINDLE NOSE TO TABLE		700mm	
COLUMN DIA.		ø115mm	
QUILL DIA.		ø75mm	
QUILL TRAVEL		120mm	
SWING		550mm	
HEAD TILTING		90° R & L	
HEAD SWIVEL		360°	
MAIN MOTOR		0.75PS. 1HP	
SPINDLE SPEEDS	50HZ	50,100,170,370,1250 RPM (4P)	
	60HZ	60,120,200,450,850,1500 RPM (4P)	
TABLE SURFACE		410x450mm	
MACHINE HEIGHT		1860mm	
T-SLOT SIZE		14mm	
N.W. / G.W.		290KGS / 305KGS	
MEASUREMENT		740x540x1955 m/m	
BASE SIZE		450x650 m/m	