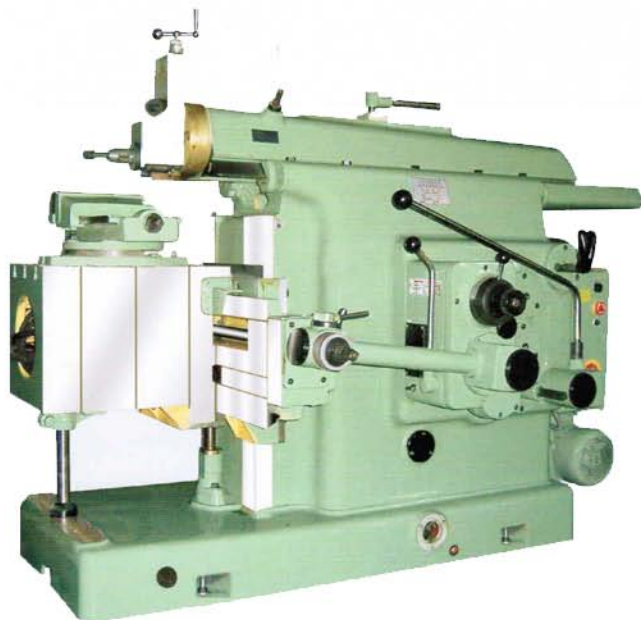


# B6050牛头刨床

## B6050 Shaping Machine



本机床是用于刨平面和成形面的机床,对加工狭长零件的平面、T字槽、燕尾槽等生产率更高。如装上特殊虎钳或分度头,机床还可加工轴类和长方体零件的端面和等分槽等。

This machine is designed for shaping plane and formed surfaces .If used for shaping plane surfaces,T-slots and dovetail slots,etc.On narrow and long workpieces,the machine will obtain much higher prodrctivity.With the equipment of a special vice or a diveding head,themachine can be sed for processing the end surfaces and slots with equal distance on cylindrical or rectangular workpieces.

最大刨削长度	Max.Shaping length		500mm
滑枕底面至工作台面最大距离	Max.distance,from lower edge of ram to table		370mm
工作台最大移动距离	Max.travel of table	水平horiazontal	500mm
		垂直vertical	300mm
工作台最大回转角度	Max.swivel angel of table	无虎钳without vice	$\pm 90^{\circ}$
		有虎钳with vice	$\pm 50^{\circ}$
刀架最大垂直行程	Max.vertical travel of tool head		110mm
滑枕每分钟往复次数	Frequency of ram stroke		15,24,37,51,64,80,102,126,158times/min
滑枕往复一次工作台进给量	Table feed per ram stroke		
棘轮转动一格时	Pawl riding over 1 ratchet tooth	垂直vertical	0.0845mm
		水平horiazontal	0.133mm
棘轮转动十格时	Pawl riding over 10 ratchet teeth	垂直vertical	0.845mm
		水平horiazontal	1.33mm
电动机	Motor		3KW1420r/min
虎钳尺寸(长×宽×钳口最大距离)	Vice measurements(Width×Depth×Msx.opening)		240×64×215mm
机床外形尺寸(长×宽×高)	Overall dimensions(L×W×H)		1943×1160×1533mm
包装箱尺寸(长×宽×高)	Packing Siz(L×W×H)	外销Exprot	2150×1340×1470mm
		内销Improt	2210×1450×1470mm
净重	Net weight		1800kg
毛重	Gross weight		2100kg

本样本所列各项参数和规格如有更改,不另行通知。

The descriptions specifications and given in the pamphlet are subject to alteation without notice.