

立橫式銑床 Vertical Horizontal Milling Machine

規格

SPECIFICATIONS

工作台	SPECIFICATIONS	JL-VH320A	JL-VH320B	JL-VH320C
工作台面積	Working surface of table	300 x 1500 mm		
左右行程	Longitudinal travel	1000 mm		
前後行程	Cross travel	380 mm		
上下行程	Vertical travel	460 mm		
T形槽(尺寸x槽數x間隔)	T-slots (size x number x distance)	16 x 3 x 70 mm		
左右進給速率	Longitudinal feeds	12 ~ 270 mm/min 12段變速(12 steps)		
左右快移速率	Rapid longitudinal traverse	1800 mm/min		
上下快移速率	Rapid vertical traverse	680 mm/min		
立主軸	VERTICAL MAIN SPINDLE			
主軸轉速	Spindle speeds	60HZ 75~3600 rpm 50HZ 63~3000 rpm 16 steps (16段)	70~3800 rpm Variable speed (無段)	0~4000 rpm Inverter
主軸通心軸上下行程	Quill travel	140		
主軸端孔斜度	Taper of spindle nose	NT 40		
主軸頭之旋轉角度(左右)各	Swivelling angle of spindle head (R & L) each side	90°		
伸臂之旋轉角度	Swivelling angle of overarm	360°		
伸臂行程	Overarm travel	450 mm		
主軸端至工作台面之距離	Distance of spindle end to table top	90~500 mm (0~450 mm)		
橫主軸	HORIZONTAL MAIN SPINDLE			
主軸轉速	Spindle speeds	90~1320 rpm 9段變速(9 steps)		
主軸端孔斜度	Taper of spindle nose	NT 40		
軸心至工作台面之距離	Distance of spindle center to table top	0~460 mm		
軸心至伸臂下端之距離	Distance of spindle center to overarm bottom	160 mm		
電動機	MOTOR			
立主軸	Vertical spindle	5HP (2P) 3HP (4P)	5HP (4P)	
橫主軸	Horizontal spindle	5HP (4P)		
工作台左右進給	Table longitudinal feed	2HP (4P/8P)		
工作台前後進給	Table cross travel feed	1/2HP (4P)		
工作台上下快移	Table vertical rapid traverse	1HP (8P)		
冷卻泵浦	Coolant pump	1/8 HP		
淨重	Net weight	2100 kgs		
包裝重量	Gross weight	2300 kgs		
包裝尺寸(長x寬x高)	Packing measurement (L x W x H)	2083 x 2032 x 2109 mm		

· 尺寸規格如有變更，恕不另行通知 · Specifications are subject to change without prior notice.

標準配備

- 冷卻系統
- 自動潤滑系統
- X軸齒輪箱傳動
- 工作台上、下電動升降
- 電氣控制箱
- 工具箱及工具
- Y軸移動經變頻控制
- 石英工作燈
- 拉桿
- X, Y軸滾珠螺桿

Standard Equipment

- Cooling system
- Automatic lubricator
- X-axis gearbox drive
- Powered table elevation
- Electric control box
- Tool box with tools
- Y-axis inverter movement
- Quartz working light
- Draw bar
- X & Y-axis ball screw

選購配備

- 水盤
- 數值顯示器
- 氣動式拉桿
- 工作台防濺護罩
- CE電氣控制
- 立銑變頻控制無段銑頭
- 立銑16段強力銑頭
改成20段銑頭
- 7.5HP立銑頭主軸
- 銑削刀具與工具

Optional Equipment

- Coolant tray
- Digital readout system
- Air draw bar
- Table splash guard
- CE Electric
- Variable speed head with inverter control
- 16-Steps head heavy cutting change to
20-Steps light duty cutting
- 7.5HP vertical milling head motor
- Milling cutter & tools